



SULTANA RAISINS SPECIFICATION AA GRADE

Revision: 1
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1. PRODUCT DETAILS

PRODUCT NAME:	Seedless Chinese Sultana Raisins
COUNTRY OF ORIGIN:	China

2. PRODUCT COMPOSITION

INGREDIENT NAME:	FUNCTION	COUNTRY OF ORIGIN	% in PRODUCT
CHINESE SULTANA RAISINS:	Fruit	China	99.5 MIN
VEGETABLE OIL:	Coating Agent	China	0.3%-0.5%
ADDITIVES INFO:	No additives present		
SULPHUR	No sulphur		

Different types of vegetable oil is available to be used as per customer request. Sunflower oils or other oils etc.

3. CHARACTERISTICS

FLAVOR/ODOUR:	Typical Chinese sultana raisins flavor and free from rancid or foreign odours
TASTE:	Sweet with slightly sour, chewy and fruity
APPEARANCE:	Undamaged and clean, free flowing and no sticky

4. SIZE PARAMETERS

SIZE	MINIMUM	MAXIMUM	TOLERANCE
SUPER JUMBO	120	160	+5%
JUMBO	160	200	+5%
STANDARD	180	280	+5%
MEDIUM	300	500	+5%
SMALL	500	800	+5%

5. ALLERGEN INFORMATION

ALLERGEN	PRESENT IN PRODUCT	PRESENT IN OTHER PRODUCTS MANUFACTURED IN THE SAME LINE	PRESENT IN THE SAME MANUFACTURING PLANT
Milk or milk products	N	N	N
Gluten	N	N	N
Peanuts or peanut products	N	N	N
Soy or soy products	N	N	N
Egg or egg products	N	N	N
Fish or fish products	N	N	N
Nuts or nut products	N	N	N
Sesame or sesame products	N	N	N
Wheat or wheat products	N	N	N
Corn or corn products	N	N	N

6. PHYSICAL PARAMETERS

PARAMETERS	MINIMUM	MAXIMUM	UNIT
Stalks (4- 10mm)	0	2	/12.5KG
Stalks < 4mm	0	2	/12.5KG
Stalks > 10mm	0	1	/12.5KG
Embedded stems	0	2	/12.5KG
Free/Attached capstems	0	1	/KG
Stone	0	1	/80MTS
Damaged Berries	0	1	%
Immature Berries	0	0.5	%
Sugarized Berries before May	0	0	%
Sugarized Berries after May	0	0	%
Mouldy Berries	0	1.5	%
Insects/infestation Berries	0	0	/12.5KG
Harmful Impurities	0	0	/12.5KG
Lump	0	1	/12.5KG
Seeds	0	0	/12.5KG
Harmful Impurities: Glass, metal,ceramics, hard plastics,soft plastics,paper,wood etc.			

7. CHEMICAL PARAMETERS

PARAMETERS	MINIMUM	MAXIMUM	UNIT
Moisture	13	16	%
Aflatoxin B1+B2+G1+G2	0	4	PPB
Aflatoxin B1	0	2	PPB
Ochratoxine A (EU)	0	8	PPB
Pesticide (EU)	COMMISSION REGULATIONS (EC) NO 396/2005		
Heavy Metal (EU)	COMMISSION REGULATIONS (EC) NO 1881/2006		

8. MICROBIOLOGICAL PARAMETERS

With Heat-treated, All sultanas are heat treated by 2 oven.			
PARAMETERS	MINIMUM	MAXIMUM	UNIT
Total Plate Count	100	10,000	CFU/G
Mould	10	1,000	CFU/G
Yeast	10	100	CFU/G
E.coli	0	10	CFU/G
Salmonella	ND	-	CFU/25G
Coliforms	0	100	CFU/G
Listeria	0	10	CFU/25G

9. PACKAGING

INNER PACKAGING	LDPE AND LLDPE COMBINATION
OUTER PACKAGING	10KG/12.5KG CARTON
REGULATIONS 1935/2004/EC; REGULATIONS 2023/2006/EC	

10. SHELF LIFE AND STORAGE

SHELF LIFE	18 MONTHS DATED FROM PRODUCTION DAY UNDER 7-12 DEGREE CELSIUS
RECOMMENDED STORAGE CONDITIONS	CLEAN, DRY AND COOL PLACE, T 7-12 DEGREE CELSIUS

11. CERTIFICATES

CERTIFICATES	CERTIFICATION BODY
BRC GRADE A	SGS
FSMA	SGS
ISO 9001:2005	SGS
HACCP	SGS
ISO 14001	SEATONE
OHSAS 18001	SEATONE
ORGANIC	BCS
HALAL	SHC
KOSHER	OU
VALIDATE STERILIZATION REPORT	EUROFINS
SMETA - 4P	SGS
FDA	AUDITED BY US FDA IN 2018, FDA NUMBER 18369034174

12. NUTRITIONAL VALUE

PARAMETERS	PER 100G
ENERGY	1391 kj
PROTEIN	2.8 g
FAT TOTAL	0.4 g
- SATURATED	0.1 g
CARBOHYDRATE	75 g
CALCIUM	52 mg
DIETARY FIBER	4.4 g
SODIUM	45 mg